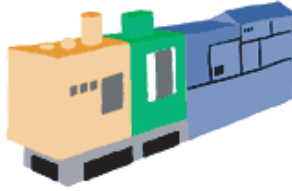


Applications I

Warming Molding Machine

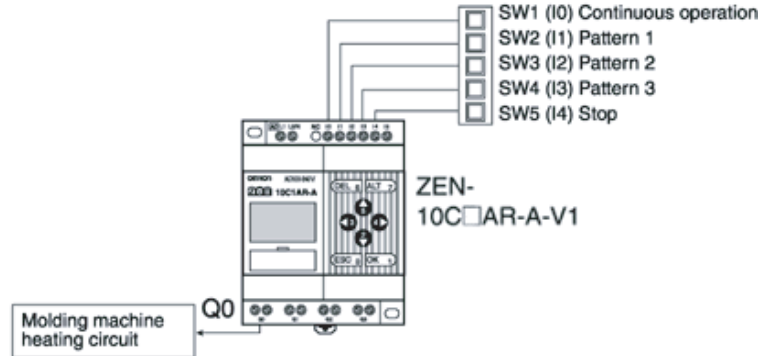


● Bit Logic and Weekly Timer Application

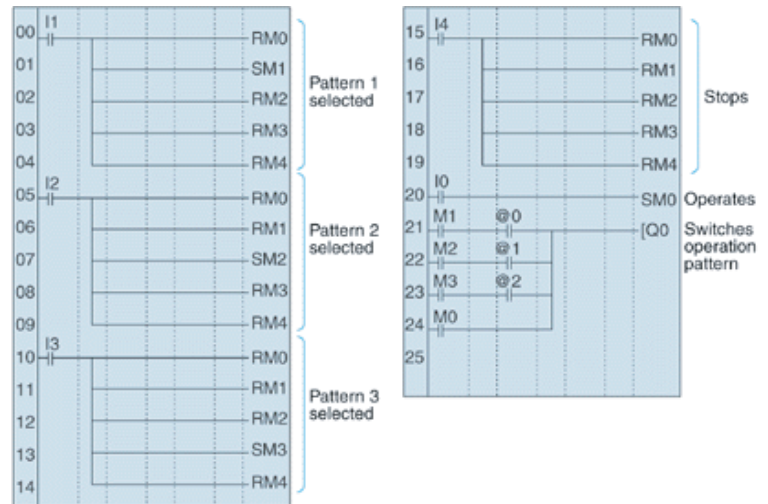


The ZEN can be used to improve moulding efficiency by warming up the molding machine before the work shift starts. This allows molding work to begin immediately at the start of the work shift. When work shifts vary, pre-set weekly timers can be selected using a switch.

■ System Configuration



■ Program Example



■ Parameter Settings

Weekly Timer Setting @0 to @2

