

The mistake of the print and the description is found in the manual that our company issued. It apologizes.

[Name of manual]

CJ1W-CT021 High-speed Counter Units Operation Manual
(Publication in April, 2011) (Manual number W401-E1-04)

[Page of publishing]

Page 171, 175 " CJ1W-CT021 High-speed Counter Units Operation Manual"

[Content of correction]

Before	After
<p>P171 [Appendix C Description of the Response Time]</p> <p>Before</p> <div style="border: 1px solid red; padding: 5px;"> <p>The Response Time can vary between 0.1 and 0.5 milliseconds, but is guaranteed to be less than 0.5 milliseconds. The following factors cause the Response Time to fluctuate:</p> <ul style="list-style-type: none"> • the number of Counters simultaneously crossing a Range Limit or Comparison Value • the asynchronous (with respect to the Unit) Cyclic I/O Refresh triggered by the CJ-series PLC </div> <p>After</p> <div style="border: 1px solid red; padding: 5px;"> <p>The Response Time can vary between 0.1 and 0.5 milliseconds, but is guaranteed to be less than 0.5 milliseconds. The following factors cause the Response Time to fluctuate:</p> <ul style="list-style-type: none"> • the number of Counters simultaneously crossing a Range Limit or Comparison Value </div>	

It continues to next page.

[Correction method]

We correct it by the insertion handbill.

[Content of correction]

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<p>P175</p> <p>Before</p> <p style="text-align: center;">Appendix E</p> <p style="text-align: center;">IORF and IOWR/IORD-instruction Execution Times</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Instruction</th> <th style="width: 15%;">Control data</th> <th style="width: 55%;">Execution conditions</th> <th style="width: 15%;">Execution time</th> </tr> </thead> <tbody> <tr> <td>IORF</td> <td>---</td> <td>---</td> <td style="border: 2px solid red;">0.5 ms</td> </tr> <tr> <td rowspan="4">IOWR</td> <td>0D01</td> <td>---</td> <td>10 s</td> </tr> <tr> <td>0B01</td> <td>---</td> <td>0.8 ms</td> </tr> <tr> <td rowspan="2">1A00 (See note.)</td> <td colspan="2">Range comparison conditions are not set in the Unit and the following command is executed.</td> </tr> <tr> <td>Rewriting 21 ranges</td> <td>5 ms</td> </tr> <tr> <td rowspan="3">1A00 (See note.)</td> <td colspan="2">Comparison conditions for 32 ranges are set in the Unit and the following command is executed.</td> </tr> <tr> <td>Rewriting 1 range</td> <td>50 ms</td> </tr> <tr> <td>Rewriting 21 ranges</td> <td>55 ms</td> </tr> </tbody> </table>	Instruction	Control data	Execution conditions	Execution time	IORF	---	---	0.5 ms	IOWR	0D01	---	10 s	0B01	---	0.8 ms	1A00 (See note.)	Range comparison conditions are not set in the Unit and the following command is executed.		Rewriting 21 ranges	5 ms	1A00 (See note.)	Comparison conditions for 32 ranges are set in the Unit and the following command is executed.		Rewriting 1 range	50 ms	Rewriting 21 ranges	55 ms	<p>After</p> <p style="text-align: center;">Appendix E</p> <p style="text-align: center;">IORF and IOWR/IORD-instruction Execution Times</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Instruction</th> <th style="width: 15%;">Control data</th> <th style="width: 55%;">Execution conditions</th> <th style="width: 15%;">Execution time</th> </tr> </thead> <tbody> <tr> <td>IORF</td> <td>---</td> <td>---</td> <td style="border: 2px solid red;">1ms</td> </tr> <tr> <td rowspan="4">IOWR</td> <td>0D01</td> <td>---</td> <td>10 s</td> </tr> <tr> <td>0B01</td> <td>---</td> <td>0.8 ms</td> </tr> <tr> <td rowspan="2">1A00 (See note.)</td> <td colspan="2">Range comparison conditions are not set in the Unit and the following command is executed.</td> </tr> <tr> <td>Rewriting 21 ranges</td> <td>5 ms</td> </tr> <tr> <td rowspan="3">1A00 (See note.)</td> <td colspan="2">Comparison conditions for 32 ranges are set in the Unit and the following command is executed.</td> </tr> <tr> <td>Rewriting 1 range</td> <td>50 ms</td> </tr> <tr> <td>Rewriting 21 ranges</td> <td>55 ms</td> </tr> </tbody> </table>	Instruction	Control data	Execution conditions	Execution time	IORF	---	---	1ms	IOWR	0D01	---	10 s	0B01	---	0.8 ms	1A00 (See note.)	Range comparison conditions are not set in the Unit and the following command is executed.		Rewriting 21 ranges	5 ms	1A00 (See note.)	Comparison conditions for 32 ranges are set in the Unit and the following command is executed.		Rewriting 1 range	50 ms	Rewriting 21 ranges	55 ms
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