# i4-650H/750H/850H

# High performance robot for assembly, material handling, and precision machining.

- Integrated Control with EtherCAT connectivity or Standard Control with Ethernet connectivity.
- At-a-glance robot status with highly visible, multicolored LED light ring and LCD display.
- Reach Options of 650 mm, 750 mm, 850 mm with 210 mm or 410 mm z-axis stroke.
- IP65, Electrostatic Discharge (ESD) protection, Cleanroom, and Food Grade models available.



# **Ordering Information**

## RS4-20

1 2 3 4 5 6

Item	Description	Details	Designation
1	Robot Type	SCARA	RS4-20
2	Control Type	Standard Control	5
		Integrated Control <sup>*1</sup>	6
3	Reach	650 mm	6
		750 mm	7
		850 mm	8
4	Mount Configuration	Standard	5
		Inverted	7
	B B	IP20 with standard lubrication	0
5		IP20 with Food Grade lubrication	5
	Protection Rating / Feature	IP65 with Food Grade lubrication	4
		Cleanroom / ESD	1
6	Z-axis Quill Stroke Length	210 mm (IP20 with standard lubrication / IP65)	2
		210 mm (IP20 with Food Grade lubrication)	3
		410 mm (IP20 with standard lubrication / IP65)	4
		410 mm (IP20 with Food Grade lubrication)	5

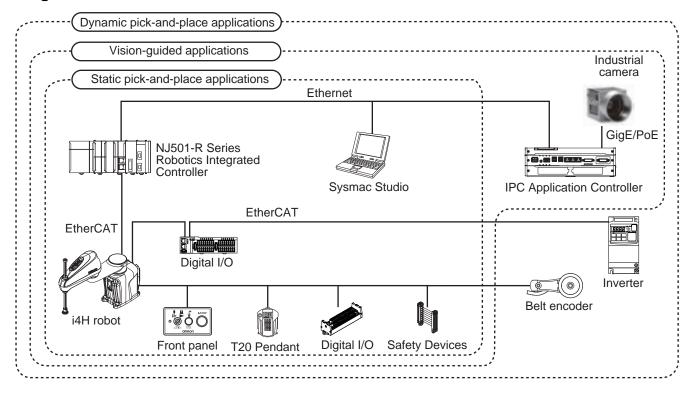
<sup>\*1</sup> Some first-generation models do not support TIO and integrated pneumatic valve control. Contact your local OMRON representative for more information.

### i4H-Series

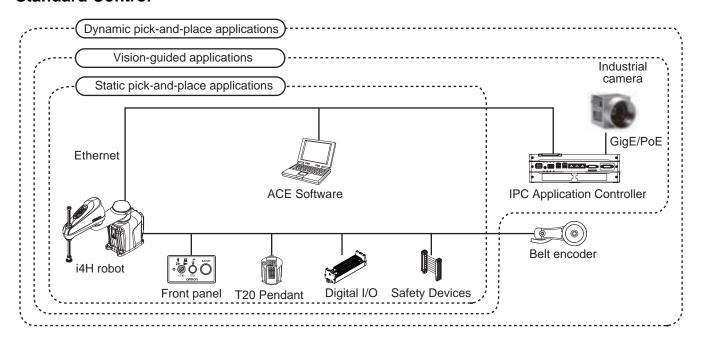
# **System Configuration**

Typical system configurations are shown below. Other equipment and connections are possible.

# **Integrated Control**



# **Standard Control**



# **Specifications**

Reach	Product		i4-650H		i4-750H		i4-850H	
Maximum Payload"			ļ		210 mm 410 mm			
Repeatability at 100%   Signature	Number of Axes				4			l
A	Reach		650	mm	750	mm	850	mm
Speed   Spee	Maximum Payload*1				15	kg		
Joint 4	Donastability at 4000/	XY						
Joint 1		Joint 3	±0.01 mm					
Joint 2	specu	Joint 4						
Joint 3   Joint 4   ±380°   Joint 4   Joint 3   Joint 4   Joint 3   Joint 4   Joint 2   Joint 2   T20 deg/s   Joint 3   Joint 4   2400 deg/s   Joint 3   Joint 4   Joint 2   Joint 3   Joint 4   Joint 2   Joint 3   Joint 4   Joint 2   Joint 4   Joint 2   Joint 4   Joint 3   Joint 4   Joint 4   Joint 5   Joint 6   Joint 7   Joint 8   Joint 9		Joint 1	±152°					
Joint 3	Joint Pange	Joint 2						
Maximum push force - downward, no load*2	John Range	Joint 3	210 mm (Standard Quill), 410 mm (Long Quill)					
Maximum push force   downward, no load   2		Joint 4	±360°					
Joint 3   Joint 1   450 deg/s   Joint 2   720 deg/s   Joint 3   Joint 4   2400 deg/s   Joint 3   1583 mm/s   Joint 4   2400 deg/s   Joint 5   Joint 4   2400 deg/s   Joint 5   Joint 6   Joint 7   Joint 7   Joint 7   Joint 8   Joint 8   Joint 9	Inertia Moment (Max.)	Joint 4			0.5 k	g-m²		
Joint Speeds	Maximum push force - downward, no load*2	Joint 3	588 N					
Joint 3   1583 mm/s   2400 deg/s   2400 deg/s   3400 d		Joint 1	450 deg/s					
Joint 3	Joint Speeds		720 deg/s					
Cycle Times	vonit opecus		1583 mm/s					
Sustained   0.45 s   0.46 s   0.50 s			· · · · · · · · · · · · · · · · · · ·					
Blended Burst*5   0.32 s   0.31 s   0.31 s     DC								
Prower Requirements	Cycle Times*3,*4		0.45 s				0.50 s	
Provertion								
IP20	Power Requirements							
Protection  Protection  Protection  Food Grade  Food Grade Lubrication  NSF H1, ISO 21469 certified  Food Grade  F			20	0 to 240 VA			e, 12.0 A m	ax.
Protection   Food Grade		IP20	• •					
Floor Grade		IP65	The state of the s					
Cleanroom   ISO 4 / Class 10   Table, Inverted, Wall	Protection	Food Grade						
Table, Inverted, Wall		<b>Electrostatic Discharge</b>						
No		Cleanroom	ISO 4 / Class 10					
Humidity Range   5% to 90% non-condensing     IP20 Models   50.4 kg   50.8 kg   50.9 kg   51.3 kg   54.1 kg   54.5 kg     IP65 / Cleanroom Models   52.9 kg   53.3 kg   53.4 kg   53.8 kg   54.1 kg   54.5 kg     Inputs   12 Sinking / Sourcing (XIO), 5 Sinking (TIO), 0 to 30 VDC     Outputs   12 Sourcing, 24 VDC ±10%, 0.7 A per output     1.5 A max. @ 25°C for all circuits     Inputs   2 (19 pin, M23 male)     Inputs   2 (19 pin, M23 male)     Inputs   2 (10 mm push-type fittings) max. pressure 0.55 MPa     Inputs   2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min.,	Mounting							
IP20 Models   50.4 kg   50.8 kg   50.9 kg   51.3 kg   51.6 kg   52.0 kg     IP65 / Cleanroom Models   52.9 kg   53.3 kg   53.4 kg   53.8 kg   54.1 kg   54.5 kg     Inputs   12 Sinking / Sourcing (XIO), 5 Sinking (TIO), 0 to 30 VDC     Outputs   12 Sourcing, 24 VDC ±10%, 0.7 A per output     1.5 A max. @ 25°C for all circuits     Inputs   2 (19 pin, M12 female)     Inputs   2 (19 pin, M23 male)     Inputs   8 (6 mm, push-type fittings) max. pressure 0.55 MPa     Inputs   2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum     Inputs   3 (10 mm pu	Environment		0° to 40°C					
IP65 / Cleanroom Models   52.9 kg   53.3 kg   53.4 kg   53.8 kg   54.1 kg   54.5 kg     Inputs   12 Sinking / Sourcing (XIO), 5 Sinking (TIO), 0 to 30 VDC     Outputs   12 Sourcing, 24 VDC ±10%, 0.7 A per output     1.5 A max. @ 25°C for all circuits	Requirements	, ,	<u> </u>					
Inputs  Inputs	Weight		•		•		•	•
Outputs  12 Sourcing, 24 VDC ±10%, 0.7 A per output 1.5 A max. @ 25°C for all circuits  1 (4 pin, M12 female)  1 (4 pin, M23 male)  1 (19 pin, M23 male)  1 (19 pin, M23 male)  1 (10 mm push-type fittings) max. pressure 0.55 MPa  1 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum  1 (10 mm push-type fittings) nax. pressure 0.55 MPa  1 (10 mm push-type fittings) nax. pressure 0.55 MPa  1 (10 mm push-type fittings) nax. pressure 0.55 MPa  1 (10 mm push-type fittings) nax. pressure 0.55 MPa  1 (10 mm push-type fittings) nax. pressure 0.55 MPa  1 (10 mm push-type fittings) nax. pressure 0.55 MPa  1 (10 mm push-type fittings) nax. pressure 0.55 MPa  1 (10 mm push-type fittings) nax. pressure 0.55 MPa  1 (10 mm push-type fittings) nax. pressure 0.55 MPa  1 (10 mm push-type fittings) nax. pressure 0.55 MPa  2 (10 mm push-type fittings) nax. pressure 0.55 MPa  2 (10 mm push-type fittings) nax. pressure 0.55 MPa  2 (10 mm push-type fittings) nax. pressure 0.55 MPa  2 (10 mm push-type fittings) nax. pressure 0.55 MPa  2 (10 mm push-type fittings) nax. pressure 0.55 MPa  2 (10 mm push-type fittings) nax. pressure 0.55 MPa  2 (10 mm push-type fittings) nax. pressure 0.55 MPa  2 (10 mm push-type fittings) nax. pressure 0.55 MPa  2 (10 mm push-type fittings) nax. pressure 0.55 MPa  2 (10 mm push-type fittings) nax. pressure 0.55 MPa  2 (10 mm push-type fittings) nax. pressure 0.55 MPa  2 (10 mm push-type fittings) nax. pressure 0.55 MPa  3 (10 mm push-type fittings) nax. pressure 0.55 MPa  4 (10 mm push-type fittings) nax. pressure 0.55 MPa  5 (10 mm push-type fittings) nax. pressure 0.55 MPa  5 (10 mm push-type fittings) nax. pressure 0.55 MPa  5 (10 mm push-type fittings) nax. pressure 0.55 MPa  5 (10 mm push-type fittings) nax. pressure 0.55 MPa  5 (10 mm push-type fittings) nax. pressure 0.55 MPa  5 (10 mm push-type fittings) nax. pressure 0.55 MPa  6 (10 mm push-type fittings) nax. pressure 0.55 MPa  6 (10 mm push-type fittings) nax. pressure 0.55 MPa  7 (10 mm push-type fittings) nax. pressure 0.55 MPa								
Tool network connection (Ethernet / EtherCAT)  Electrical pass-through ports  Preumatic ports  Vacuum ports (Cleanroom Models)  Belt Encoder  RS-232C serial communication ports  Programming Software  Programming Software  PC Application Manager  Outputs  1.5 A max. @ 25°C for all circuits  1 (4 pin, M12 female)  2 (19 pin, M23 male)  8 (6 mm, push-type fittings) max. pressure 0.55 MPa  2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum  2 line driver inputs (A, B, and Z)  1 (troubleshooting information only)  Sysmac Studio / ACE Version 4°6  Robot Vision Manager, PackManager  NJ501-R Series (Integrated Control robots only)	0 . 1 11/0	Inputs						/DC
Electrical pass-through ports  Pneumatic ports  8 (6 mm, push-type fittings) max. pressure 0.55 MPa  2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum  Belt Encoder  RS-232C serial communication ports  1 (troubleshooting information only)  Programming Software  Sysmac Studio / ACE Version 4*6  IPC Application Manager  Robot Vision Manager, PackManager  Controller  NJ501-R Series (Integrated Control robots only)	On-board I/O Outputs		1.5 A max. @ 25°C for all circuits					
Pneumatic ports  8 (6 mm, push-type fittings) max. pressure 0.55 MPa  2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum  2 line driver inputs (A, B, and Z)  RS-232C serial communication ports  1 (troubleshooting information only)  Programming Software  Sysmac Studio / ACE Version 4*6  IPC Application Manager  Robot Vision Manager, PackManager  Controller  NJ501-R Series (Integrated Control robots only)	Tool network connection (Ethernet / EtherCAT)							
Vacuum ports (Cleanroom Models)       2 (10 mm push-type fittings) 0.14 m³/minute min., 81 mm water vacuum         Belt Encoder       2 line driver inputs (A, B, and Z)         RS-232C serial communication ports       1 (troubleshooting information only)         Programming Software       Sysmac Studio / ACE Version 4*6         IPC Application Manager       Robot Vision Manager, PackManager         Controller       NJ501-R Series (Integrated Control robots only)	Electrical pass-through ports		· · · · · · · · · · · · · · · · · · ·					
Belt Encoder  2 line driver inputs (A, B, and Z)  1 (troubleshooting information only)  Programming Software  Sysmac Studio / ACE Version 4*6  PC Application Manager  Robot Vision Manager, PackManager  Controller  NJ501-R Series (Integrated Control robots only)	Pneumatic ports							
RS-232C serial communication ports  1 (troubleshooting information only)  Programming Software  Sysmac Studio / ACE Version 4 <sup>*6</sup> Robot Vision Manager, PackManager  Controller  NJ501-R Series (Integrated Control robots only)								
Programming Software       Sysmac Studio / ACE Version 4 <sup>16</sup> IPC Application Manager       Robot Vision Manager, PackManager         Controller       NJ501-R Series (Integrated Control robots only)								
PC Application ManagerRobot Vision Manager, PackManagerControllerNJ501-R Series (Integrated Control robots only)	RS-232C serial communication ports		· · · · · · · · · · · · · · · · · · ·					
Controller NJ501-R Series (Integrated Control robots only)			·					
		er	· · · · · · · · · · · · · · · · · · ·					

<sup>\*1</sup> Payload includes any object(s) attached to a robot link or tool flange, including end-effectors, tooling, valves, grippers, and objects being handled by the robot.

<sup>\*2</sup> At a duty cycle of 3 seconds pushing and then 2 seconds not pushing.

<sup>\*3</sup> Cycle times may increase by up to 15% when operating in ambient temperatures above 20° C.

<sup>\*4</sup> Cycle time is defined as a continuous path with straight-line motion in which the robot tool moves up 25 mm, laterally 305 mm, down 25 mm, and then back along the same path (not achievable over all paths in the robot working envelope). Values listed are with no joint 4 rotation, at 20°C ambient with a 2.0 kg payload. Blended Burst cycle uses the same criteria with arc motion.

<sup>\*5</sup> Burst and Blended Burst cycle times may increase by up to 15% when bellows are present.

<sup>\*6</sup> Use Sysmac Studio for Integrated Control robots. Use ACE Version 4 for Standard Control robots.

# i4H-Series

# **Options and Additional Items**

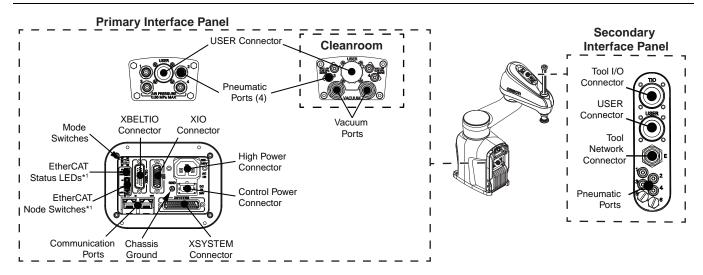
Item	Description	Details	Part Number	
XSYSTEM Cable with	Provides connections for a Front Panel, Teach	1.8 m cable length.	13323-100*1	
jumpers	Pendant, and other user-supplied devices.	Ŭ .		
Cable Seal Kit	Cable Seal for all cable connections at the Primary All components for replacing		08765-000*2	
Cable Seal Kit (Inverted Mount)	Interface Panel.	or installing a cable seal included.	08765-200*2	
High Power Connector	Used to supply 200 to 240 VAC power for the internal servo amplifiers.	Includes connector, pins, and retaining clip.	22822-100*1	
Control Power Connector	Used to supply 24 VDC control power.	Includes connector and pins.	22822-200*1	
XBELTIO Cable	Provides connections to Belt Encoder, EXPIO, and RS-232 signals.	0.6 m cable length.	13463-000	
XIO Breakout Cable	Provides a flying leads connection to digital I/O at the XIO connector on the robot.	5 m cable length.	04465-000	
XIO Termination Block and Cable	Provides terminal block digital I/O connections at the XIO connector on the robot.	Includes a terminal block with a 1.8 m cable.	90356-40100	
IO Blox Kit	Provides additional I/O (8 inputs and 8 outputs).	Includes an IO Blox unit with a 0.3 m cable.	90356-30200	
IO Blox Expansion Kit	Provides IO Blox unit expansion.	Includes an IO Blox unit with a 0.3 m cable.	90356-30100	
IO Blox Connection Cable	Connects two IO Blox units.	3 m cable length.	04679-030	
	Connects an IO Blox unit and a robot.	3 m cable length.	04677-030	
Encoder Kit	der Kit Includes all equipment to add an encoder to a robot. Includes encoder, mounting bracket, and 5 m cable.		09742-001	
TIO Connector Cable	Provides connections to Tool I/O signals.	1.8 m cable length.	19140-000	
USER Connector Cable	Used for end-effector control and sensing.	1.8 m cable length.	18823-100	
<b>Encoder Extension Cable</b>	Replaces or extends the Encoder Kit cable.	5 m cable length.	09446-050	
Pneumatic Valve Kit	Provides three robot-controlled pneumatic valves.	All components included.	19165-000	
Belt Encoder Y-adapter Cable	•		09443-000	
Electrical Pass-through Ports Cable	Provides flying leads for USER ports on the Primary and Secondary Interface Panels.			
Front Panel Kit	demote mounted device for robot mode, power, adication, and emergency stop.  Includes a Front Panel with a 3 m cable.		92546-10358*1	
eCobra Mount Adapter	Adapts i4H robot mounting holes to the eCobra mounting hole pattern.		21636-000	
eCobra Tool Flange	eCobra tool flange compatible with the i4H robot.		19106-100	
Tool Flange (ISO)	Replacement i4H tool flange.		19106-000F	
Camera Mounting Bracket			18908-000	
Camera Mounting Adapter	Provides Basler and Sentech camera mounting for		22295-000	
T20 Pendant Kit	Provides all required equipment for the T20 Includes the T20 Pendant, 3 m adapter cable, and an M23 jumper plug.		10046-010	
IPC Application Controller	Used to execute PackManager and Robot Vision N		AC1-152000	
Wall Mount Bracket	Enables mounting the robot to a vertical surface.  Not compatible with IP65-rated robots.		20089-000	
NJ501-R Series Robotics Integrated Controller	eries Robotics Machine controller with sequence, motion, and Refer to Cat. No. P140 for		NJ501-R□□□	
Sysmac Studio	Settings and creation of programs to control a A license for the Standard		SYSMAC- SE200D-64	
3D Simulation			SYSMAC- SA401L-64	
PackManager	anager Enables full functionality of the PackManager software.		20409-000	
Robot Vision Manager			20410-000	
PackManager + Robot Vision Manager	Enables functionality of both PackManager and Robot Vision Manager		20433-000	
Bellows Installation Kit	Two bellows and associated hardware for	210 mm quill length.	19464-003F*3	
Bellows Installation Kit	protecting the quill.	410 mm quill length.	19464-004F*3	
Bellows Replacement Kit		210 mm quill length.	19464-103F	
Bellows Replacement Kit	Upper and lower replacement bellows.	410 mm quill length.	19464-104F	
Encoder Backup Battery Pack	·		19238-000F*1	
			<u> </u>	

<sup>\*1</sup> Equipment supplied with all robots.

\*2 Additional equipment supplied with IP65 rated robots.

\*3 Additional equipment supplied with IP65 and Cleanroom / ESD rated robots.

# **Interface Panels**

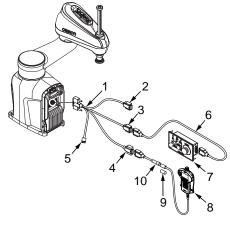


<sup>\*1</sup> Unused with Standard Control robots.

# **Cables and Connections**

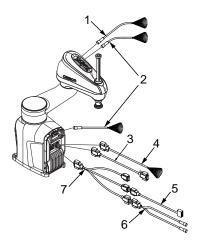
Refer to Options and Additional Items for more information.

### **Standard Cables and Connections**



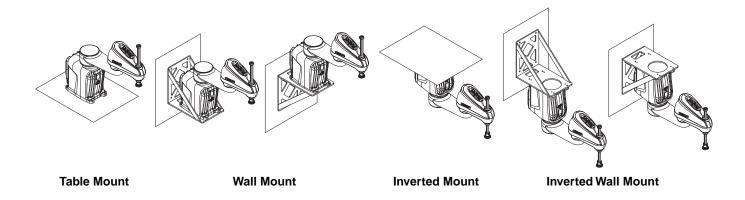
Item	Description	Function	Part Number	
1	XSYSTEM Cable	Main interface cable.		
2	XUSR Connector	User-supplied safety devices.		
3	XFP Connector	Front Panel connections.	13322-100	
4	XMCP Connector	T20 Pendant.		
5	Ethernet Connector	Service mode connection.		
6	Front Panel Extension Cabl	92546-10358		
7	Front Panel High-power, mode, and E-stop.		92340-10336	
8	T20 Pendant			
9	T20 Pendant Jumper Plug	Used when T20 Pendant is not connected.	10046-010	
10	T20 Pendant Adapter Cable			

# **Optional Cables and Connections**



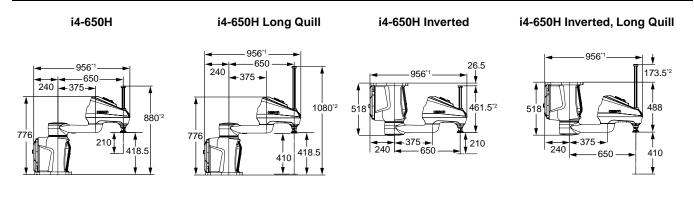
Item	Description	Function	Part Number
1	TIO Cable	On-board I/O to devices on outer link / tool flange.	19140-000
2	USER Connector Cables	Pass-through electrical signals.	18823-100
3	XIO Termination Block Cable	Connection to I/O termination block.	03695-000
4	XIO Breakout Cable	I/O flying leads.	04465-000
5	EXPIO to IO Blox Cable	IO Blox connections.	04677-030
6	Belt Encoder Y-adapter Cable	Direct encoder connections.	09443-000
7	XBELTIO Adapter Cable	Encoder, force, and RS-232 signal interface cable.	13463-000

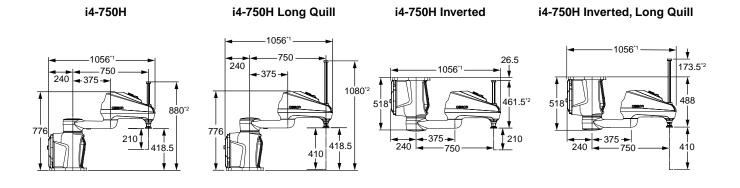
# **Mounting Options**

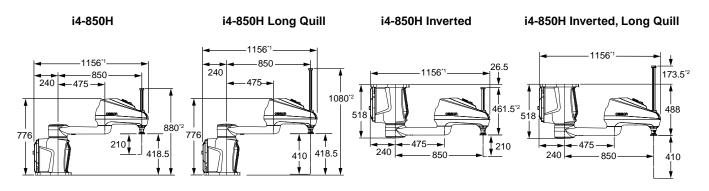


# **Robot Dimensions**

(Unit: mm)



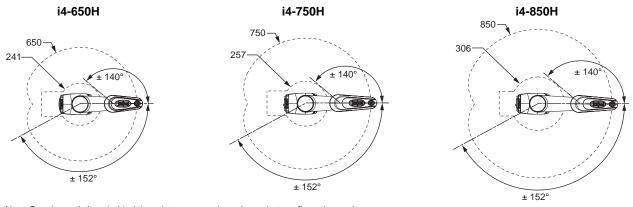




<sup>\*1</sup> For any model with a cable seal, this distance increases by 150 mm.

Note: The base of the robot is 240 mm wide.

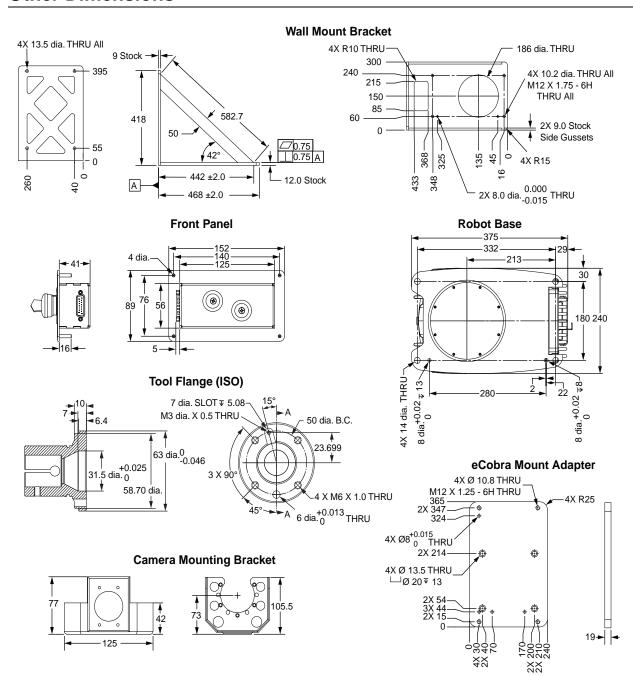
<sup>\*2</sup> For any model with bellows, this distance increases by 47 mm.



Note: Reach restrictions behind the robot may vary based on robot configuration and type.

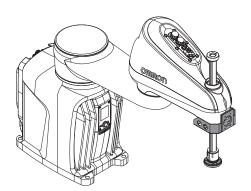
# **Other Dimensions**

(Unit: mm)

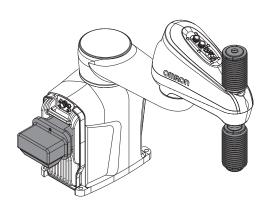


# **Other Information**

### **Camera Bracket**



### **Cable Seal and Bellows**



# **Related Manuals**

Catalog Number	Manual Title
1590	Robot Safety Guide
I601	T20 Pendant User's Manual
1660	i4H Robots User's Manual
I661	i4H Robots with EtherCAT User's Manual
1632	IPC Application Controller User's Manual
1633	Automated Control Environment (ACE) Version 4 User's Manual
I671	V+ User's Manual
1672	V+ Keyword Reference Manual
O037	NJ-series Robot Integrated CPU Unit User's Manual
O049	Machine Automation Controller NJ-series Robot Integrated System Startup Guide
W504	Sysmac Studio Version 1 Operation Manual
W595	Sysmac Studio Robot Integrated System Building Function with Robot Integrated CPU Unit Operation Manual
W618	Sysmac Studio 3D Simulation Function Operation Manual
W621	Sysmac Studio Robot Integrated System Building Function with IPC Application Controller Operation Manual

# **Terms and Conditions Agreement**

#### Read and understand this catalog.

Please read and understand this catalog before purchasing the products. Please consult your OMRON representative if you have any questions or comments.

#### Warranties.

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Cat. No. 1873-E-02 0622 (0222)

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