

AI Detection Camera
FHV7-AI series

OMRON

AI Vision Made Easy: Smarter Detection, Simple Setup



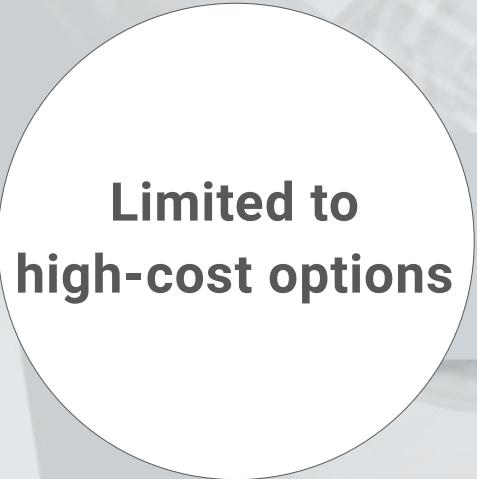
Ever given up automating a defect inspection due to cost and effort?



**Difficult to
configure/adjust**

Can't figure out which processing items to use.

Expertise is key to achieving accurate results.



**Limited to
high-cost options**

Simple inspections shouldn't require a big budget.

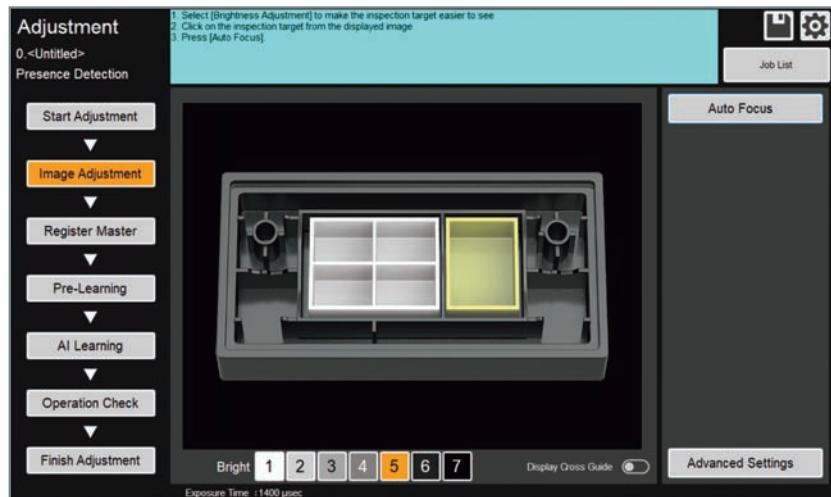
Smarter automation made easy with OMRON's AI Detection Camera.



Discover AI Detection
Camera Features

Easy
configuration,
no expertise
required

Easy setup by simply following the guide.



Smart Value,
Smarter Vision

All-in-One lighting and lenses
for effortless selection



Powered by AI

Setup completed in just a few minutes



How-to Video



How-to Video

Presence/Product Detection/Product type

Defect Check

Intuitive UI for effortless use

The AI Detection Camera is so intuitive that even first-time users can set it up. Just follow the on-screen steps and configure it in a few clicks.

Select
inspection
content

Simply select from three candidates

Presence Detection

OK/NG judgment by
item presence



Product Type

OK/NG judgment by
product type



Defect Check

OK/NG judgment by
defect detection



Record
images for
learning

Simply record images for learning, and sort them to OK / NG folders



OK



NG

Start
Learning

Simply click the “Start Learning” button

Start Learning

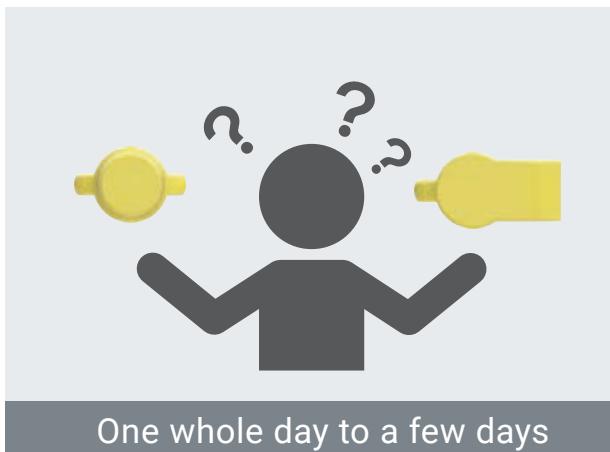
Done

New Self-learning AI that can be used with zero AI skills

AI itself selects the right images to learn

Conventional AI

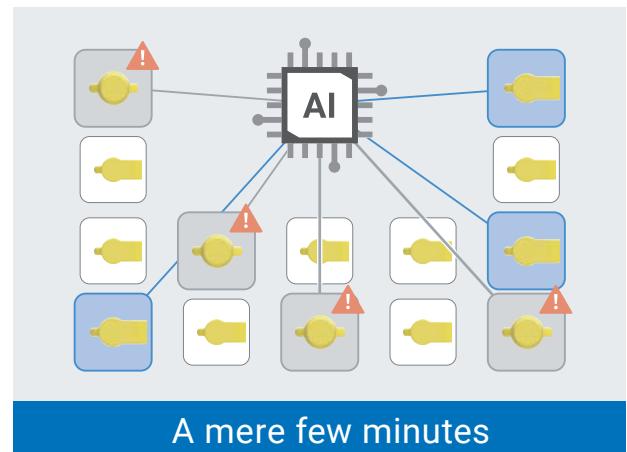
For AI to make proper judgments, it's critical that you teach it the right data. With conventional AI, it's up to humans to select the images to teach, which requires skills for identifying such images. Also, repeated additional learning can take days.



One whole day to a few days

New Self-learning AI

All you need to do is provide it with just a few images, and the right ones will be selected automatically to achieve zero overdetection through accurate judgment.



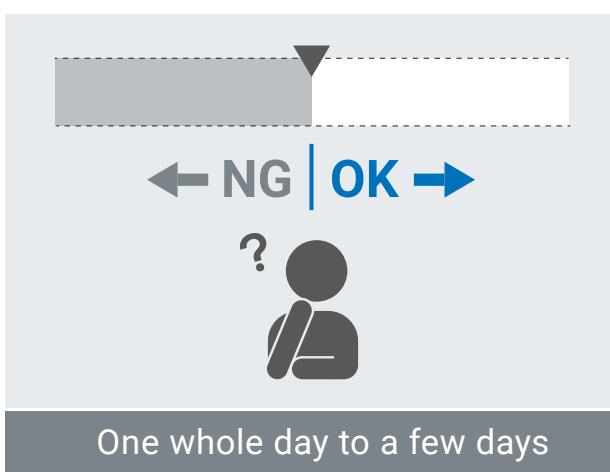
A mere few minutes

*Detection rate is that of images provided for learning.

AI itself sets threshold values

Conventional Vision Sensor

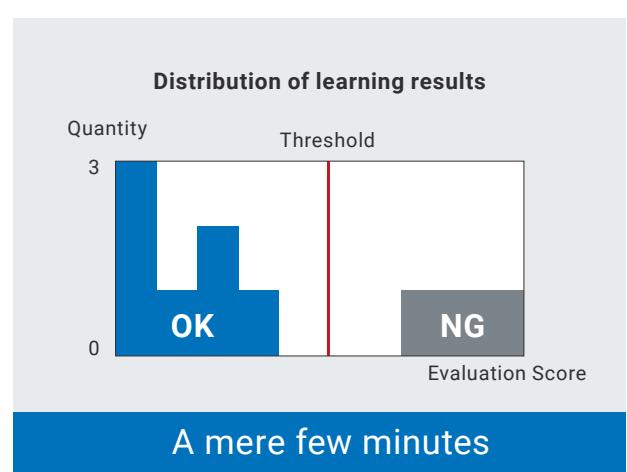
Teaching conventional AI to correctly distinguish between OK/NG for products requires testing repeatedly while fine-tuning threshold values. This can take days to complete.



One whole day to a few days

New Self-learning AI

AI automatically sets threshold values based on the distribution of learning results.

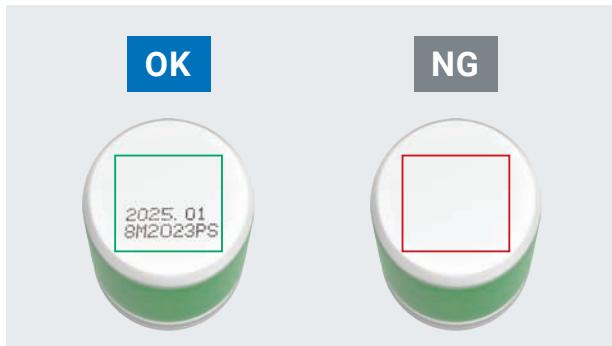


A mere few minutes

Applications

Presence detection

Printing on food containers



Assembly components on molded products



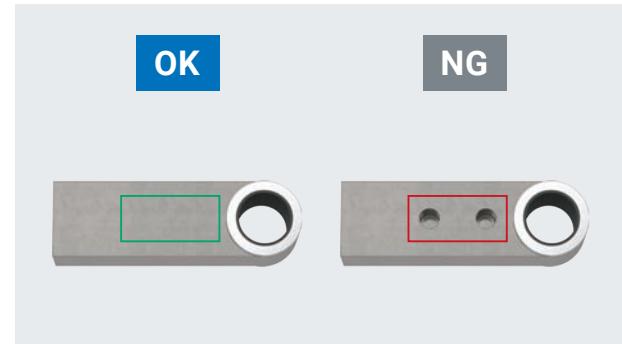
Orientation detection

Orientation of component positioning/placement



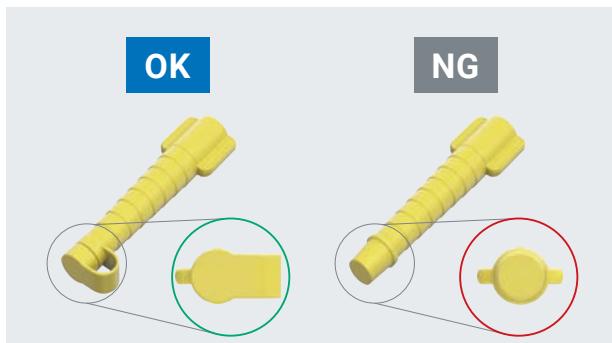
Front/back detection

Front/back of machine components



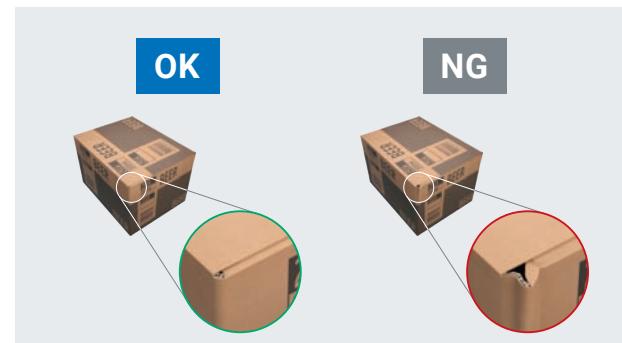
Type detection

Incorrect cap types for tube containers



Simple defect detection

Pre-shipment inspection of dents in cardboard

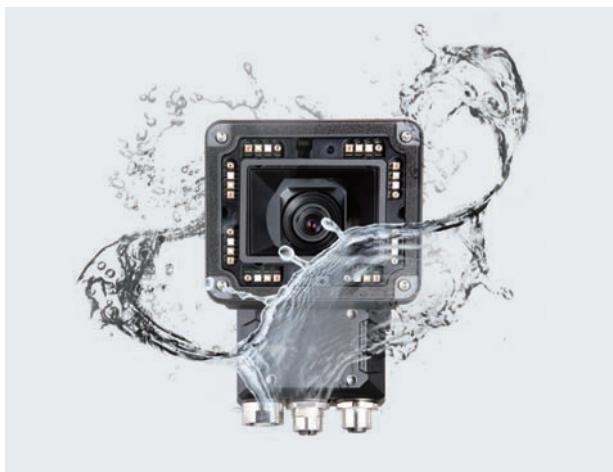


Usable in a wide range of settings

Robust structure

IP67 waterproof structure

IP67 compatible to allow use in wet conditions, such as regular wash-downs at the sites where the cameras are installed.



High-mix production

Easy switching with autofocus

Autofocus lens lets you perform changeover just by switching your condition settings,* even in high-mix production of items of varying sizes.

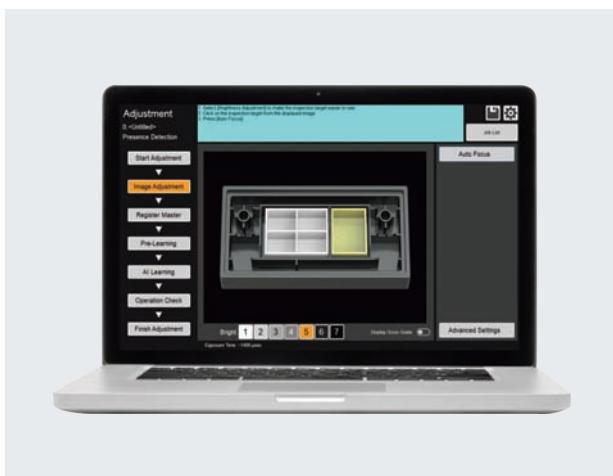


Configuration operations

From your PC

You can download the software for free after purchasing the product and signing up online.

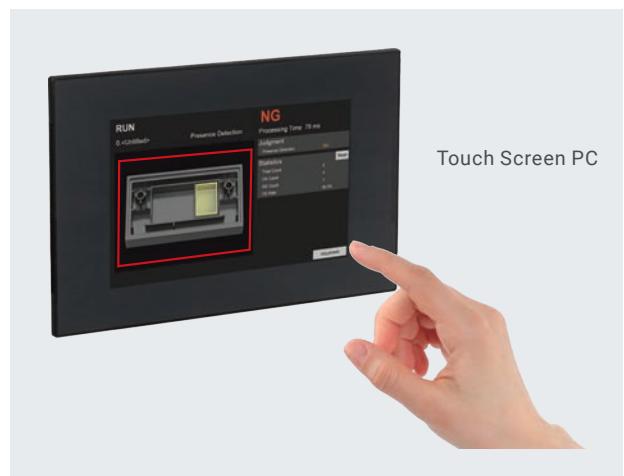
For details, see the member registration sheet included with the AI Detection Camera unit.



Operation via touch screen PC

You can use the touch screen PC by installing the software for AI Detection Camera. You can download the software for free after purchasing the product and signing up online.

For details, see the member registration sheet included with the AI Detection Camera unit.



AI Detection Camera

FHV7-AI Series

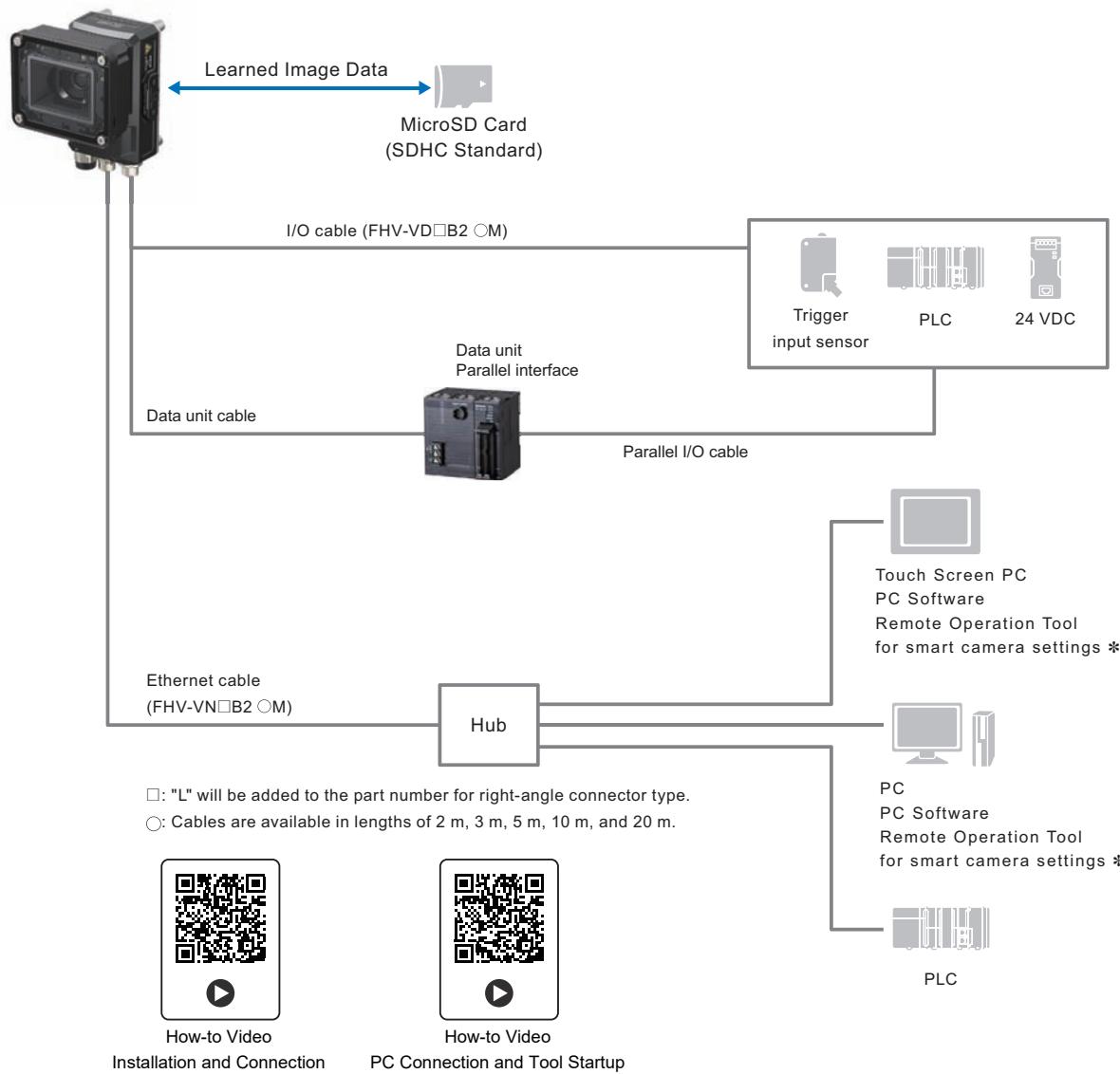
AI Vision Made Easy:
Smarter Detection, Simple Setup

- Easy configuration, no expertise required
- Smart Value, Smarter Vision



System Configuration

AI Detection Camera



* After purchasing the product, you can register as a member to download this for free. For details, see the member registration sheet included with the AI Detection Camera.

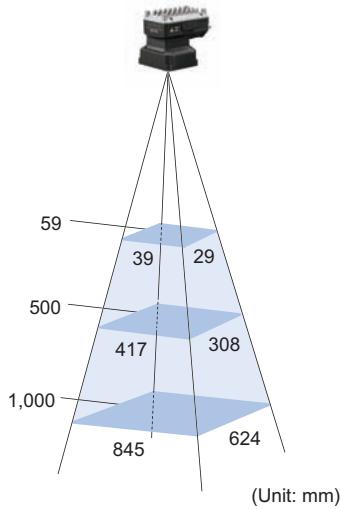
Ordering Information

AI Detection Cameras

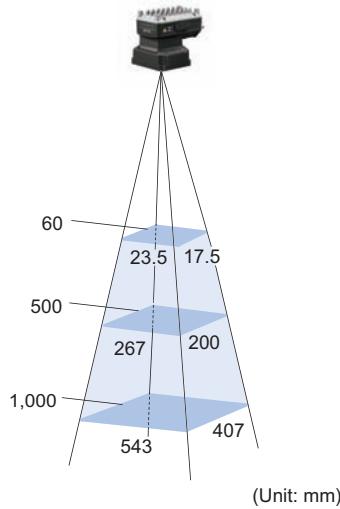
Item	Resolution	Color/ Monochrome	Light color	Camera installation distance (mm)	X field of view × Y field of view (mm)	Model
 1.6 million pixels	Color	White		59 to 1,000	39 × 29 to 845 × 624	FHV7X-C016-S06-W-01
				60 to 1,000	23.5 × 17.5 to 543 × 407	FHV7X-C016-S09-W-01
				60 to 1,000	16.5 × 12.5 to 407 × 305	FHV7X-C016-S12-W-01
				110 to 2,000	27 × 20 to 614 × 460	FHV7X-C016-S16-W-01
				188 to 2,000	30 × 23 to 390 × 290	FHV7X-C016-S25-W-01

Camera installation distance and field of view

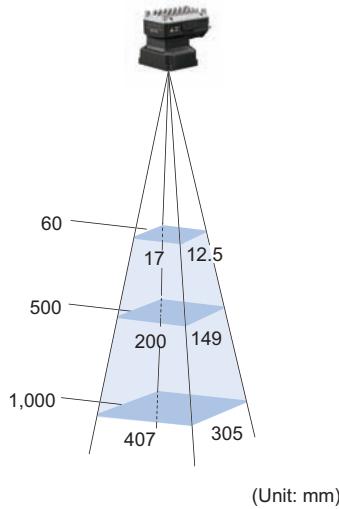
FHV7X-C016-S06-W-01



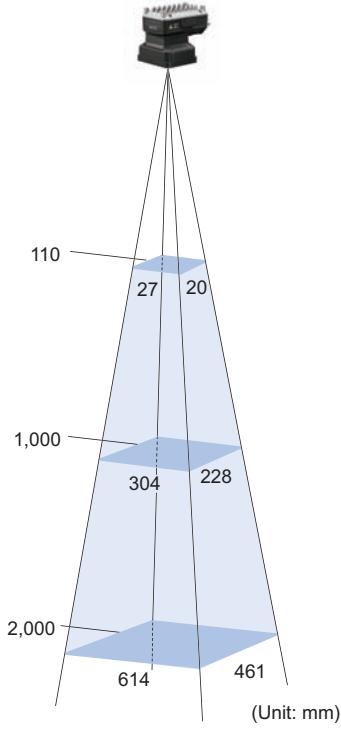
FHV7X-C016-S09-W-01



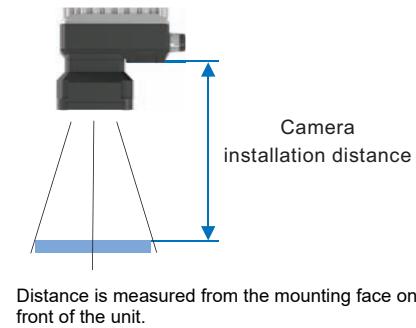
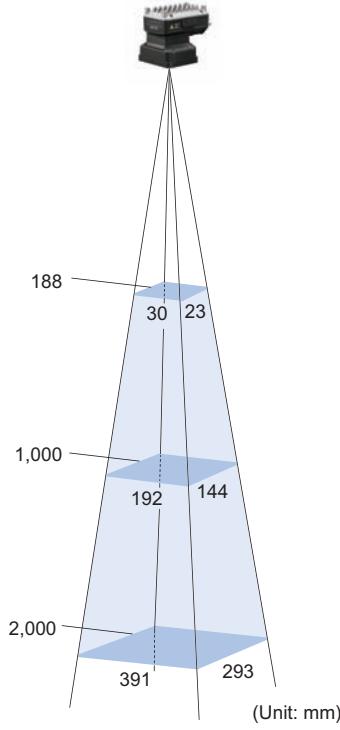
FHV7X-C016-S12-W-01



FHV7X-C016-S16-W-01



FHV7X-C016-S25-W-01



Distance is measured from the mounting face on front of the unit.

Minimum inspectable size (reference value)

Minimum inspectable size is 180 pixels (X) × 180 pixels (Y). Size in millimeters varies depending on FOV, as is shown in the table below.

Y field of view (mm)	15	35	50	100	150	200	250	300	400	500	600
Minimum inspectable size (mm) *	2.5	6	8	17	25	33	42	50	67	83	100

* Size corresponding to 180 pixels for specified FOV.

FHV7-AI Series

Cables

Item	Cable length	Model
I/O Cable (Bend Resistant)	2m	FHV-VDB2 2M
	3m	FHV-VDB2 3M
	5m	FHV-VDB2 5M
	10m	FHV-VDB2 10M
	20m	FHV-VDB2 20M
I/O Cable (Bend Resistant, Right-angle)	2m	FHV-VDLB2 2M
	3m	FHV-VDLB2 3M
	5m	FHV-VDLB2 5M
	10m	FHV-VDLB2 10M
	20m	FHV-VDLB2 20M
Ethernet Cable (Bend Resistant)	2m	FHV-VNB2 2M
	3m	FHV-VNB2 3M
	5m	FHV-VNB2 5M
	10m	FHV-VNB2 10M
	20m	FHV-VNB2 20M
Ethernet Cable (Bend Resistant, Right-angle)	2m	FHV-VNLB2 2M
	3m	FHV-VNLB2 3M
	5m	FHV-VNLB2 5M
	10m	FHV-VNLB2 10M
	20m	FHV-VNLB2 20M

Smart Camera Data Unit

Item	Model
Paralle interface	FHV-SDU10

Smart Camera Data Unit Cable

Item	Cable length	Model
Smart Camera data unit cable (Bend resistant) *1	2m	FHV-VUB2 2M
	3m	FHV-VUB2 3M
	5m	FHV-VUB2 5M
	10m	FHV-VUB2 10M
	20m	FHV-VUB2 20M
Smart Camera data unit cable (Bend resistant, Right-angle) *1	2m	FHV-VULB2 2M
	3m	FHV-VULB2 3M
	5m	FHV-VULB2 5M
	10m	FHV-VULB2 10M
	20m	FHV-VULB2 20M
Parallel I/O Cable	2m	XW2Z-S013-2
	5m	XW2Z-S013-5
Parallel I/O Cable for Connector-terminal Conversion Unit Connector-Terminal Block Conversion Units can be connected (Terminal Blocks Recommended Products: OMRON XW2R-□34G-T)	0.5m	XW2Z-050EE
	1m	XW2Z-100EE
	1.5m	XW2Z-150EE
	2m	XW2Z-200EE
	3m	XW2Z-300EE
	5m	XW2Z-500EE
Connector-Terminal Block Conversion Units, General-purpose devices *2	Phillips screw	---
	Slotted screw (rise up)	---
	Push-in spring	---
		XW2R-J34GD-T
		XW2R-E34GD-T
		XW2R-P34GD-T

*1. The FHV-VDB2/VDLB2/VDBX2/VDLBX2 I/O Cable cannot be connected when this cable is used.

*2. Refer to the XW2R datasheet for details.

Optical Filters

Item		Model	
	Polarization Filter	For visible light	FHV-XPL
	Diffusion Filter		FHV-XDF



How-to Video

Replacing the light cover/optical filter

Accessories

Item		Model	
	Base Mount for Smart Cameras and Lighting Controllers	FHV-XMT-7	
	Light Cover (for replacement)	FHV-XCV	
	Waterproof Packing *1 (for replacement, 5 pcs)	for Lighting Module	FHV-XWP-LTM
	Waterproof Cap (for replacement)	for Ethernet Connector	FHV-XWC-ECN
		for Light Connector	FHV-XWC-LCN
	Light-shielding for Lighting Module (for replacement, 3 pcs) *2	FHV-XLS-LTM	
---	Screw for microSD card cover (for replacement, 10 pcs)	FHV-XSCR-MSD	

*1. Always replace when a module is removed.

*2. It is considered a consumable item that will deteriorate. Please replace as needed.

Accessories

Item	Descriptions			Model
	Industrial Switching Hubs for EtherNet/IP and Ethernet	5 port	Current consumption: 0.07 A	W4S1-05D

Touch Screen PC

Recommended products are available. Please contact your sales representative for details.

FHV7-AI Series

Ratings and Specifications

AI Detection Cameras

Item	FHV7X-C016-S06-W-01	FHV7X-C016-S09-W-01	FHV7X-C016-S12-W-01	FHV7X-C016-S16-W-01	FHV7X-C016-S25-W-01
Imaging	CMOS image elements	1/2.9-inch equivalent			
	Color/Monochrome	Color			
	Effective pixels	1440 (H) × 1080 (V)			
	Pixel size	3.45 × 3.45 um			
	Shutter system	Global Shutter			
	Frame rate (image acquisition time)	224 fps (4.5 ms)			
	Color of light	White			
	LED risk group	Risk group 2			
	Lens focal length	6 mm	9 mm	12 mm	16 mm
Field of view, Installation distance		Refer to the Camera installation distance, X and Y fields of view listed in <i>Ordering Information</i> on page 9.			
External interface	Ethernet	I/F: 1000BASE-T Protocol: Non-procedure (TCP)			
	EtehrNet/IP	Yes (Target/Ethernet port)			
	PROFINET	Yes (Slave/Ethernet port), Conformance class A			
	EtherCAT	N/A			
	Serial	N/A			
	Parallel I/O	NPN/PNP common			
	Parallel I/F	High-speed input: 1, General input: 3, High-speed output: 1, General output: 4			
SD Card I/F		microSD card: SDHC			
Indicator lamps	Main	PWR: Green, RUN: Green, LINK: Yellow, BUSY: Green, OR: Yellow, ERR: Red			
	SD	SD ACCESS: Yellow			
Supply voltage		21.6 VDC to 26.4 VDC When an I/O cable with 20 m is connected, it is 24.0 VDC to 26.4 VDC.			
Current consumption		4.2 A or less			
Usage environment	Ambient temperature range	Operating: 0 to +40°C, Storage: -25 to +65°C (with no icing or condensation)			
	Ambient humidity range	Operating and Storage: 35 to 85%RH (with no condensation)			
	Ambient atmosphere	No corrosive gases			
	Vibration tolerance	Oscillation frequency: 10 to 150 Hz, Half amplitude: 0.15 mm, Vibration direction: X/Y/Z, Sweep time: 8 minute/count, Sweep count: 10			
	Shock resistance	Impact force: 150 m/s ² , Test direction: 6 directions, three time each (up/down, front/behind, left/right)			
	Noise immunity	Fast transient burst • DC power Direct infusion: 2 kV, Pulse rising: 5 ns, Pulse width: 50 ns, Burst continuation time: 15 ms/0.75 ms, Period: 300 ms, Application time: 1 min. • I/O line Direct infusion: 1 kV, Pulse rising: 5 ns, Pulse width: 50 ns, Burst continuation time: 15 ms/0.75 ms, Period: 300 ms, Application time: 1 min.			
	Grounding	Class D grounding (100 Ω or less grounding resistance)			
	Dimensions	113.5 mm × 91.0 mm × 103.4 mm (H × W × D)			
External shape	Weight	Approx. 990 g			
	Ingress protection rating	IEC60529 - IP67 When a connector cap removed, IEC60529 - IP40			
	Case material	Housing: Aluminum die-casting (ADC12) Imaging part: Polycarbonate			
			• Connector cap for Ethernet cable (mounted on the body): 1 • Connector cap for an external lighting (mounted on the body): 1 • Instruction sheet: 1 • Membership registration: 1 • General Compliance Information and Instructions for EU: 1		
Specifications	UI operation	Remote Operation Tool			
	Language	Japanese, English, Simplified Chinese, Traditional Chinese, German, French, Italian, Spanish, Korean, Vietnamese, Polish			

Optical Filters

Model	FHV-XDF	FHV-XPL
Filter type	Diffusion filter	Polarization filter
Wavelength	Visible to infrared	Visible
Adapted lighting module	FHV-LTM-W FHV-LTM-R FHV-LTM-IR FHV-LTM-MC	FHV-LTM-W FHV-LTM-R FHV-LTM-IR FHV-LTM-MC (Infrared light is not used.)
Usage environment	Ambient temperature range	Operating: 0 to +40°C, Storage: -25 to +65°C (with no icing or condensation)
	Ambient humidity range	Operating & Storage: 35 to 85%RH (With no condensation)
	Vibration tolerance	No corrosive gases
	Shock resistance	Oscillation frequency: 10 to 150Hz, Half amplitude: 0.35 mm, Vibration direction: X/Y/Z, Sweep time: 8 minute/count, Sweep count: 10 times
	Vibration tolerance	Impact force: 150 m/s ² , Test direction: 6 directions, three time each (up/down, front/behind, left/right)
Material	Aluminum (A6061), polycarbonate	
Weight	Approx. 70 g	Approx. 70 g

Smart Camera Data Unit

Item		Parallel interface
Model		FHV-SDU10
Input/output specifications	Parallel I/O	Input: 12 Output: 24 (NPN/PNP combined use)
Smart Camera Interface		Special cable to connect No. of connectable cameras: 1
Indicator	Main	POWER: Green, ERROR: Red, RUN: Green, BUSY: Green, CAMERA: Yellow, OR: Yellow
Power supply voltage		21.6 to 26.4 VDC (Note: 24.0 to 26.4 VDC when a data unit cable with 20 m is connected.)
Insulation resistance		Between DC terminal block and FG terminal: 0.5 MΩ (250V Megger)
Current consumption		4.5 A or less
Usage environment	Ambient temperature range	Operating: 0 to +50°C, Storage: -25 to +65°C (with no icing or condensation)
	Ambient humidity range	Operating and storage: 35 to 85%RH (with no condensation)
	Ambient atmosphere	No corrosive gases
	Vibration tolerance	Oscillation frequency: 10 to 150 Hz, Half amplitude: 0.1 mm, Vibration direction: X/Y/Z, Sweep time: 8 minutes, Sweep count: 10 times
	Shock resistance	Impact force: 150 m/s ² , Test direction: 6 directions, Three times each (up/down, front/behind, left/right)
	Noise immunity	Fast transient burst • DC power Direct infusion: 2 kV, Pulse rising: 5 ns, Pulse width: 50 ns, Burst continuation time: 15 ms / 0.75 ms, Period: 300 ms, Application time: 1 minute • I/O line Coupling clamp: 1 kV, Pulse rising: 5 ns, Pulse width: 50 ns, Burst continuation time: 15 ms / 0.75 ms, Period: 300 ms, Application time: 1 minute
	Grounding	Class D grounding (100 Ω or less grounding resistance) * Existing the third class grounding
External shape	Dimensions	H (90 mm) × W (93 mm) × D (65 mm)
	Weight	Approx. 250 g
	Degree of protection	IEC60529 - IP20
	Case material	PC+ABS, PC
Accessories		• Instruction sheet: 1 • Compliance sheet: 1

FHV7-AI Series

I/O cables

Item	FHV-VDB2 2M	FHV-VDLB2 2M	FHV-VDB2 3M	FHV-VDLB2 3M	FHV-VDB2 5M	FHV-VDLB2 5M	FHV-VDB2 10M	FHV-VDLB2 10M	FHV-VDB2 20M	FHV-VDLB2 20M	
Cable length	2 m		3 m		5 m		10 m		20 m		
Connector type	Straight connector	Rightangle connector	Straight connector	Rightangle connector	Straight connector	Rightangle connector	Straight connector	Rightangle connector	Straight connector	Rightangle connector	
Cable type	Bending resistance cable										
Size	Power line	AWG21									
	Others	AWG26									
Outer diameter	8.8±0.3 mm dia.										
Min. bending radius	Fixed use: 40 mm, Sliding use: 70 mm										
Input/Output signals	Input signals	4 signals: STEP, DI 0 to 2									
	Output signals	5 signals: ERROR, OR, BUSY, READY, STGOUT/SHTOUT									
	RS-232C	2 signals: Transmission data, Reception data (RS-232C communication is not supported on this product.)									
Usage environment	Ambient temperature range	Operating: -10 to +70°C, Storage: -25 to +85°C (with no icing or condensation)									
	Ambient humidity range	Operating & Storage: 0 to 93%RH (With no condensation)									
	Ambient atmosphere	No corrosive gases									
	Vibration tolerance	Oscillation frequency: 10 to 150 Hz, Half amplitude: 0.35 mm, Vibration direction: X/Y/Z, Sweep time: 8 minute/count, Sweep count: 10 times									
	Shock resistance	Impact force: 150 m/s ² , Test direction: 6 directions, three time each (up/down, front/behind, left/right)									
Material	Mold part: Nylon, PVC, Sheath part: PVC										
Weight	Approx. 250 g		Approx. 370 g		Approx. 590 g		Approx. 1,170 g		Approx. 2,310 g		

Ethernet Cables

Item	FHV-VNB2 2M	FHV-VNLB2 2M	FHV-VNB2 3M	FHV-VNLB2 3M	FHV-VNB2 5M	FHV-VNLB2 5M	FHV-VNB2 10M	FHV-VNLB2 10M	FHV-VNB2 20M	FHV-VNLB2 20M	
Cable length	2 m		3 m		5 m		10 m		20 m		
Connector type	Straight connector	Rightangle connector	Straight connector	Rightangle connector	Straight connector	Rightangle connector	Straight connector	Rightangle connector	Straight connector	Rightangle connector	
Cable type	Bending resistance cable										
Outer diameter	6.7±0.3 mm dia.										
Min. bending radius	Fixed use: 35 mm, Sliding use: 50 mm										
Usage environment	Ambient temperature range	Operating: -10 to +70°C, Storage: -25 to +85°C (with no icing or condensation)									
	Ambient humidity range	Operating & Storage: 0 to 93%RH (With no condensation)									
	Ambient atmosphere	No corrosive gases									
	Vibration tolerance	Oscillation frequency: 10 to 150 Hz, Half amplitude: 0.35 mm, Vibration direction: X/Y/Z, Sweep time: 8 minute/count, Sweep count: 10 times									
	Shock resistance	Impact force: 150 m/s ² , Test direction: 6 directions, three time each (up/down, front/behind, left/right)									
Material	Mold part: PVC, Sheath part: PVC										
Weight	Approx. 140 g		Approx. 200 g		Approx. 310 g		Approx. 590 g		Approx. 1,150 g		

Smart Camera Data Unit Cable

Bending Resistance Cables

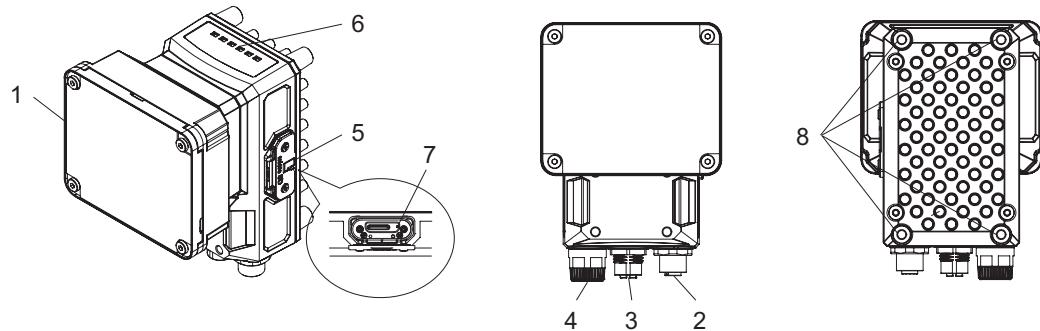
Item	FHV-VUB2 2M	FHV-VULB2 2M	FHV-VUB2 3M	FHV-VULB2 3M	FHV-VUB2 5M	FHV-VULB2 5M	FHV-VUB2 10M	FHV-VULB2 10M	FHV-VUB2 20M	FHV-VULB2 20M
Cable length	2 m		3 m		5 m		10 m		20 m	
Connector type	Straight connector	Right angle connector	Straight connector	Right angle connector	Straight connector	Right angle connector	Straight connector	Right angle connector	Straight connector	Right angle connector
Cable type	Bending resistance cable									
Outer diameter	7.8±0.3 mm dia.									
Min. bending radius	Fixed use: 40 mm, Sliding use: 65 mm									
Usage environment	Ambient temperature range	Operating: -10 to +70°C, Storage: -25 to +85°C (with no icing or condensation)								
	Ambient humidity range	Operating & Storage: 0 to 93%RH (With no condensation)								
	Ambient atmosphere	No corrosive gases								
	Vibration tolerance	Oscillation frequency: 10 to 150 Hz, Half amplitude: 0.35 mm, Vibration direction: X/Y/Z, Sweep time: 8 minute/count, Sweep count: 10 times								
	Shock resistance	Impact force: 150 m/s ² , Test direction: 6 directions, three time each (up/down, front/behind, left/right)								
Material	Mold part: PVC, Sheath part: PVC									
Weight	Approx. 200 g	Approx. 290 g			Approx. 470 g		Approx. 900 g		Approx. 1,780 g	

Recommended Operational Environment for PC Software Remote Operation Tool

Name	Description
CPU	Intel Pentium Processor (SSE2 or higher, supports AVX2)
OS	<ul style="list-style-type: none"> Windows 10 Pro (32/64-bit) or Enterprise (32/64-bit) Windows 11 Pro (64bit) or Enterprise (64bit)
Memory	8GB (16GB or more recommended)
Hard disk space	2GB or more
Display	Resolution: 1280 x 800 dots or more Color: True Color (32-bit)
Network	10BASE-T (100BASE-TX recommended)

Using the PC Software Remote Operation Tool requires Microsoft .NET Framework 3.5 installed.

Parts and Names



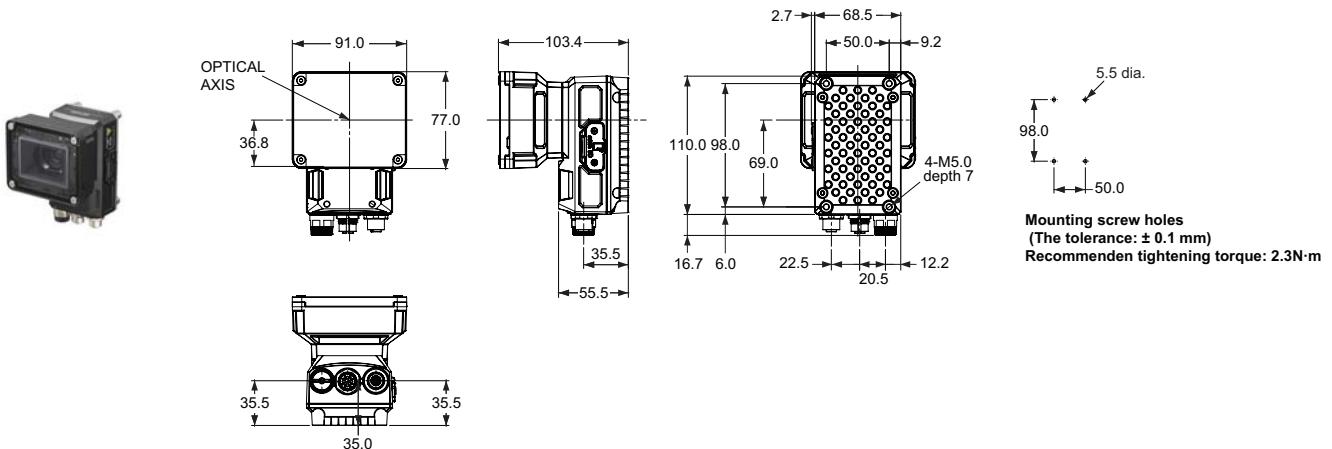
No.	Name	Description
1	Imaging unit	Captures images.
2	I/O cable connector	Use this connector when connecting the smart camera with a power supply or an external device using an I/O cable. Dedicated I/O cable: FHV-VD(L)B2 □□M
3	Ethernet cable connector	Use this connector when connecting the smart camera with a personal computer and so on using an Ethernet cable. Dedicated Ethernet cable: FHV-VN(L)B2 □□M
4	External lighting connector	Use this connector when connecting an external lighting and the external lighting controller. This product does not support connecting to external lighting.
5	Connector to attach microSD card	Use this connector to attach a microSD card. Do not extract/insert the microSD card during processing. Otherwise, measurement time may be influenced or data may be broken.
6	Operation indicator	PWR (Green) Lights while power is supplied.
		RUN (Green) Lights when switching to the layout in which the RUN signal output is set ON.
		LINK (Yellow) Lights when connected with Ethernet equipment and blinks during communication.
		BUSY (Green) Lights while processing is in progress.
		OR (Yellow) Lights when the overall judgment output signal is ON.
		ERR (Red) Lights when an error occurs.
7	SD ACCESS (Yellow)	Lights when accessing to the microSD card.
8	Mounting screw holes	Use them to screw up the smart camera. Recommended tightening torque: 2.3 N·m

(Unit: mm)

Dimensions

AI Detection Cameras

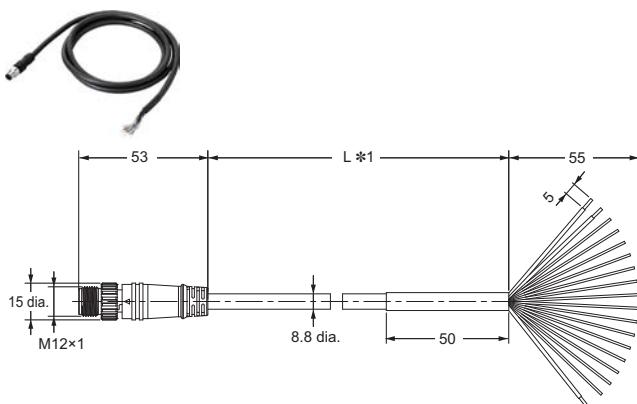
FHV7X-C016-S□□-W-01



Cables

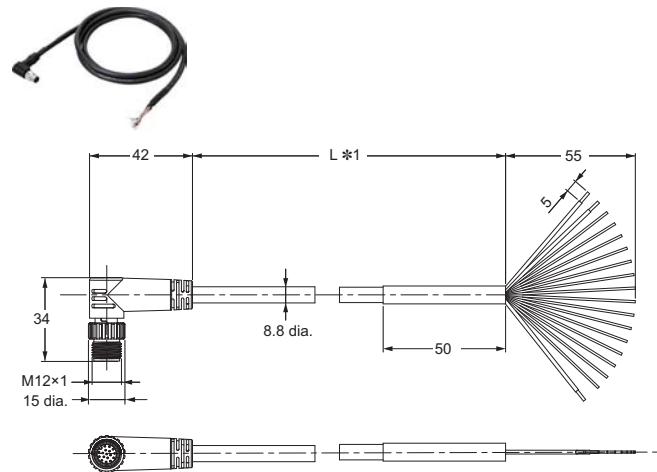
I/O cable (Bend resistant, straight)

FHV-VDB2 □M



I/O cable (Bend resistant, right angle)

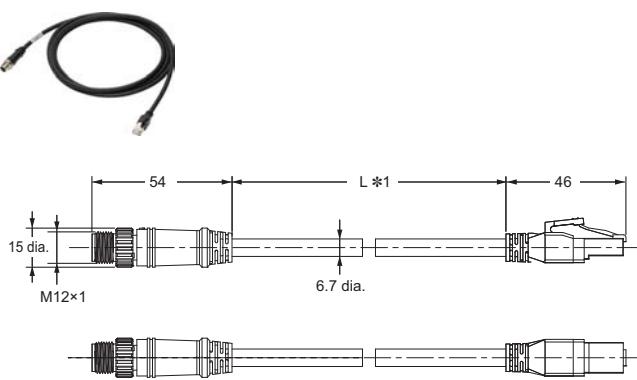
FHV-VDLB2 □M



*1. Cable is available in 2m/3m/5m/10m/20m.

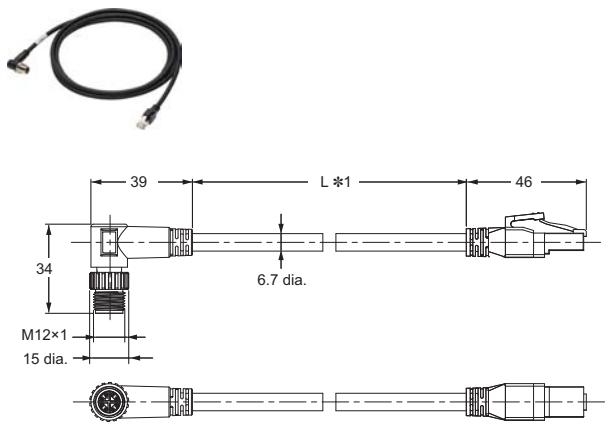
Ethernet cable (Bend resistant, straight)

FHV-VNB2 □M



Ethernet cable (Bend resistant, right angle)

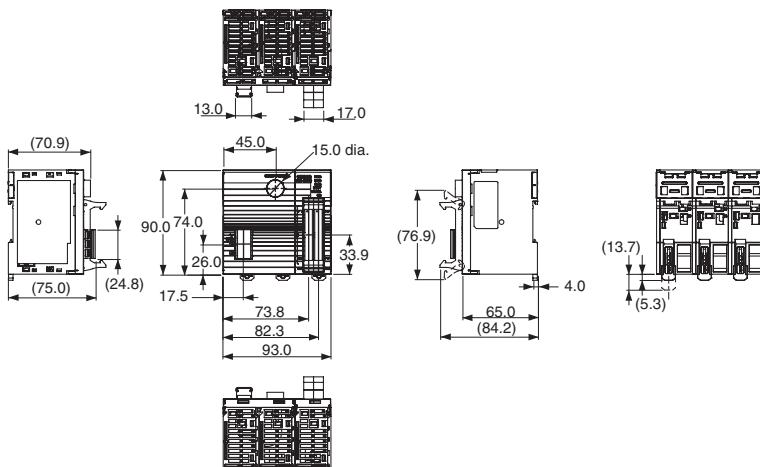
FHV-VNLB2 □M



*1. Cable is available in 2m/3m/5m/10m/20m.

Smart Camera Data Unit

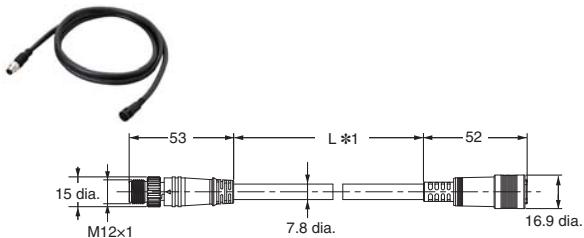
FHV-SDU10



Smart Camera Data Unit Cables

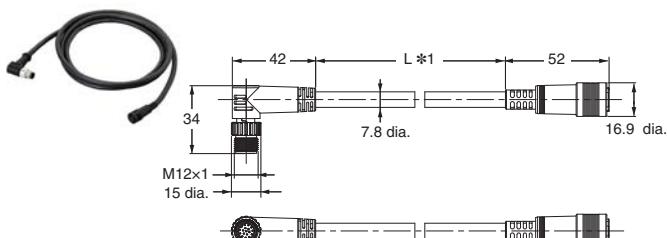
Bending Resistance Cables (Straight)

FHV-VUB2 □M



Bending Resistance Cables (Right angle)

FHV-VULB2 □M



*1. Cable is available in 2m/3m/5m/10m/20m.

Optical Filters

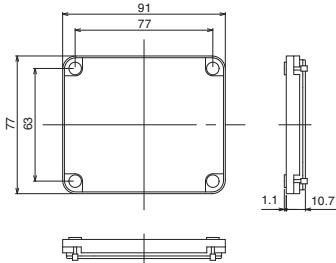
Polarization Filter, Diffusion Filter

FHV-XDF/-XPL



Light Cover

FHV-XCV



Related Manuals

Cat. No.	Series	Manual
Z507	FHV7X-C016-S□□-W-01	AI Detection Cameras FHV7-AI Series User's Manual

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High
Performance/cost
Low

FH series

OMRON's flagship vision system series that delivers supreme accuracy, speed, and functional diversity. A single unit can provide 360-degree coverage—including of scratches, contamination, dimension, OCR, and even AI.



FHV7 series

High-precision smart cameras that integrate lens, lighting, and image processing. High resolutions of up to 12 megapixels and auto optimization ensure sound operation, even in high-mix, high-speed production lines.



FQ2 series

These palm-size cameras are easy to set up, perfect for first-time image inspections. They can be quickly used for presence, position, print, and other simple inspections.



**Detect
by Height**

ZP-L series

Stable detection with initial configuration left intact. Suitable for inspection/detection of around 10 µm to 1 mm.

Height/Thickness

Positioning/Control

Shape/Curves

Stroke/Deflection

Joints/Counting



Note: Do not use this document to operate the Unit.

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